STRATUS packaging

PREPRESS

Given the constraints of photogravure related to continuous printing, the files provided must comply with our specifications.

Otherwise, our compliance file will be billed according to our pre-press service tariff and the shipping time of the labels, will depend on the date of final validation of the BAT.

Our standard print for the quad is ISO COATED V2 39L.

Our standard print for Pantones also called spot colors is the color chart in its electronic version. If it is required to reproduce a competing model, the file provided must allow the model received to be printed identically. For this we print an ISO COATED V2 39L proof of the file and we check it against the received model. Otherwise, we will ask you for a new file or we will put it in colorimetric conformity (if it is possible) via a service that will be invoiced.

IN ALL CASES

Clearly indicate the cutting format (width x length).

Put the die cut in a « Decoupe » separation, in overprint.

Indicate Pantone colors or desired color references.
Pantone colors can be translated into hexachromics (digital printing).

Clearly state the white underprint zones or varnish zones.

Join the color validated targets before the final proof.

www.stratuspackaging.com

FILE: PREPRESS

Texts and lines

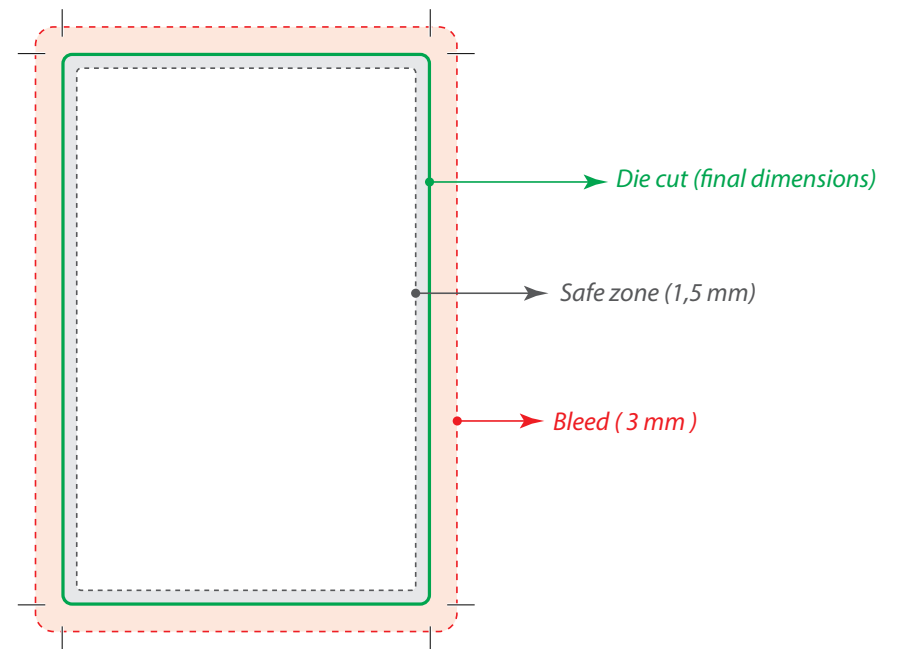| Minimum font size	1 color - positive	4 pt	Multicolors positive	10 pt
	1 color - negative	5 pt	Multicolors negative	10 pt

⚠ Font size for the INCO standard: minimum 6.5 pt
(minimum height of « x » (lower case) is 1.2 mm)

Minimum line thickness	1 color - positive	0.1 mm	Multicolors positive	0.3 mm
	1 color - negative	0.15 mm	Multicolors negative	0.3 mm

Bleed and safe zone

- Bleed of 3 mm around the die cut.
- Safe zone for texts and lines:
  margin of 1.5 to 2 mm minimum inside the die cut.

Die cut (final dimensions)

Safe zone (1,5 mm)

Bleed (3 mm)

TRAPPING

	Screening	Maximum ink coverage	Trapping	Proof comments
WATER BASED FLEXO (features/coupons)	133	300%	0.2 mm	Point mini 2% (= 6% print)
HD FLEXO	175	280%	0.15 mm	Profil ISO COATED V2 39L**
OFFSET - IML	199	240%	0.05 mm	Profil ISO COATED V2 39L**
NUMERIQUE	175	300%	0 mm	Profil ISO COATED V2 39L

** Solid light non-ISO printing, ask us a proof.

SPECIFICATIONS

⚠ For vouchers/multilayers labels, indicate with an arrow or other indication the position of the opening tab.

For :

- Sleeves
- Booklets
- Miscellaneous multilayer labels
- Existing special shapes

request a layout plan on which you can mount your files.

⚠ for IML labels : maximum ink coverage 240%

BAR CODE (EAN13)

According to GS1 standards
Size : 80% to 200%
Bar width reduction 0.04 mm

FILES

File types : **PDF (1.6) HD only**
(1 file by label)

Images if need retouching: mini resolution 300 to 400 dpi
(provide PSD, without color profiles).

No logo or text should be processed in Photoshop
(except the headlines).

FOCUS ON ELEMENTS VECTOR.

NO **RGB** IMAGES.

Note: The final rendering will correspond to the quality of the file provided: a large format label with a low resolution will give a disappointing result.